

Remodeling & Replacement Windows and Doors



Elegance, strength, and performance for your replacement project.

Why Choose Lifestyle Windows

Trustworthy, worry-free product and service

Lifestyle windows light up any room with their impeccable quality, advanced technology, classic design, superb construction, and maintenance-free operation. From colors, grids, security, and energy performance, we offer endless options to allow you to customize the perfect product for your home.

Our windows are made with the highest quality materials and are EPA-certified. The glass unit provides an important thermal barrier, enhancing the performance of your windows for years to come. Plus, they have been given the ENERGY STAR[®] label, so they help save you money.

We believe in being professional from start to finish. Our window replacement crew takes the time necessary to do it right, so you'll benefit from not only a precision-built product, but our quality workmanship as well.

We proudly partner with MI Windows and Doors as a trusted American-made window manufacturer to deliver precisionbuilt products. A few reasons why we value our partnership with MI is that they have been in business for over 70 years, they manufacture their windows and sliding-glass doors in America, and they stand behind their products. Additionally, MI believes in giving back and one of their primary pillars of focus is supporting veteran's affairs, which matters deeply to us as Lifestyle is a veteran-owned business.







Leading the Way

Thoroughly tested so nothing is left to chance

State-of-the art facilities are used to test our products, helping to ensure they meet, and often exceed, industry standards. In fact, the test wall for our products is one of the most extensive in the industry, allowing for comprehensive tests where rapid analysis and refinements can be made to develop industry-leading products.

Our products undergo tests that go beyond what's required for American Architectural Manufacturers Association (AAMA) and National Fenestration Rating Council (NFRC) certifications, including sealant, vinyl impact, cold-weather performance, and more. The result is a superior product that you will enjoy for years to come.





STRUCTURAL INTEGRITY



FORCED ENTRY RESISTANCE



CORNER WELD STRENGTH



WATER INFILTRATION



AIR INFILTRATION



DEGLAZING RESISTANCE



POWERFUL AND ELEGANT WINDOW OPTIONS

1620 Single-Hung Window

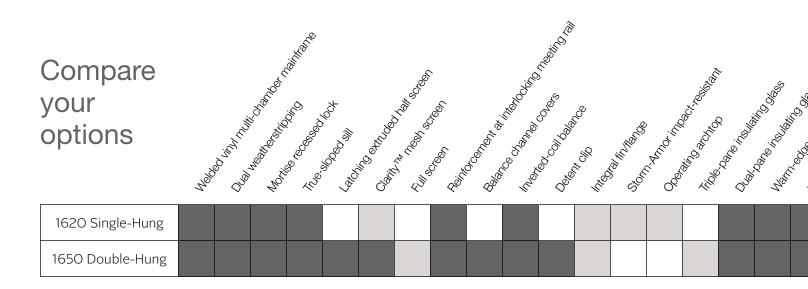
Our stylish and efficient 1620 single-hung window features carefully engineered details such as a beveled sash, insulated dual-pane glass, heavy-duty weatherstripping, and is the first window in our 1600 Series to offer operating archtop configurations. The 1620 is DP-50 rated and available with the StormArmor™ impact-resistant package, making it the ideal single-hung window for new construction and replacement projects in any location.

Best-in-class features:

- Welded, heavy-duty vinyl construction provides superior strength and durability while multiple hollow chambers in the mainframe create sealed air spaces for an effective insulating barrier.
- 2 The beveled exterior edge adds style and curb appeal to an already sleek design.
- 3 Low-e coatings and optional laminated glass combines superb energy performance with the strength needed to combat strong wind, debris, and water infiltration.
- 4 Metal reinforcements at the meeting rail add further stability.
- 6 Recessed, opposing cam locks secure your window without interrupting sight lines.
- 6 Tilt latches can be released to tilt the bottom sash into the home for easy cleaning.
- Push-button vent latches allow for overnight ventilation while giving you added peace of mind.
- 8 Welded combination sill featuring a deflection leg enhances rigidity and a five-degree sloped sill directs water away from the home and eliminates unsightly weep holes.
- 9 Full-length, integrated ergonomic lift rail provides convenient, easy operation. Bevel on bottom rail makes gripping easy.
- 0 Additional reinforcement in sash enhances window performance.

GLAZING TYPE	U-VALUE	SHGC
Argon and Low-E glass	0.28	0.30
Argon and HP Low-E glass	0.28	0.22
Argon and Lodz-340 glass	0.29	0.14
Impact-resistant laminated glass with Argon and Lo \bar{E}^3 -366	0.28	0.22
Impact-resistant laminated glass with Argon and LoĒ3-340	0.29	0.14

Compare your options







1650 Double-Hung Window

Our top-of-the-line 1650 double-hung window features stylishly designed beveled sashes and boasts eight exterior color options. The design details are complemented by energyefficient options such as insulated dual-pane glass and heavy-duty weatherstripping. The advanced engineering and aesthetic details that go into every 1650 double-hung make it the ideal replacement window for any remodeling or renovation project.

Best-in-class features:

- Welded, heavy-duty vinyl construction provides superior strength and durability while multiple hollow chambers in the mainframe create sealed air spaces for an effective insulating barrier.
- 2 The beveled exterior edge adds style and curb appeal to an already sleek design.

Insulated glass unit creates a sealed air space between the panes that is enhanced by our warm-edge spacer system and argon gas enhancement.

- 4 Metal-reinforced meeting rail delivers superior strength and durability.
- 6 Recessed, opposing cam locks evenly secure your window without interrupting sight lines.

6 Heavy-duty weatherstripping and interlocking sashes help to keep weather and wind outside.

An easily removable latching half screen gives you the freedom to let air in while keeping pests out. Featuring Clarity[®] mesh, the screen allows you to focus on what's important: the view.

B Recessed tilt latches can be released to tilt both top and bottom sashes into the home for easy cleaning.

- Detent clip keeps the top sash from drifting while an inverted-coil balance system ensures both sashes will stay where you put them, no matter the position.
- 10 Balance channel covers help achieve a polished and refined look.
- 1 Push-button vent latches allow for overnight ventilation while giving you added peace of mind.
- 2 Welded combination sill featuring a deflection leg enhances rigidity and a five-degree sloped sill directs water away from the home and eliminates unsightly weep holes.
- 13 Full-length, integrated ergonomic lift rails provide convenient, easy operation. Bevel on bottom rail makes gripping easy.

GLAZING TYPE	U-VALUE	SHGC
Argon and Low-E glass	0.27	0.28
Argon and HP Low-E glass	0.27	0.21
Argon and Low-E triple-pane glass	0.22	0.25
Argon and Lo \bar{E}^3 -340 glass	0.28	0.13







Complementary Windows

We offer a complete series to accompany our 1620 single-hung and 1650 double-hung, our most popular window types. In addition to the hung options, our replacement series consists of a single-slider, double-slider, casement, awning, basement, picture, architectural shape, and bay and bow windows as well as a sliding-glass door. All of these products feature welded, multi-chambered vinyl frame and sash for superior strength and energyefficiency. Dual-pane insulated glass with a warm-edge spacer system enhances each product's energy efficiency and improves seal performance.

1665 AWNING



1630 SINGLE-SLIDER



1675 CASEMENT



1685 DOUBLE-SLIDER



PICTURE WINDOW





Complementary Sliding Glass Door

Best-in-class features:

- Saddle sill with heavy-duty dual rollers provide for easy operation
- Beveled exterior edge adds style and curb appeal to an already sleek
 design
- Interlock at meeting rail helps reduce air infiltration
- Dual-tandem nylon wheels
- Raised rail to protect wheels from debris
- Sturdy, all-aluminum track
- Available up to 16-feet wide to allow for expansive openings

GLAZING TYPE	U-VALUE	SHGC
Argon and Low-E glass	0.28	0.28
Argon and HP Low-E glass	0.28	0.20
Argon and Low-E triple-pane glass	0.24	0.24
Argon and Lodz-340 glass	0.29	0.13
Impact-resistant laminated glass with Argon and $Lo\bar{E}^3$ -340	0.31	0.14

Available in set-up (1615), knock-down (1617), and multi-slide (1618) configurations, this sliding glass door is the ideal solution to help bring the outside in for any home remodeling or renovation project. Additional options such as blinds-between-the-glass and multiple interior and exterior color and hardware options allow you to customize the door to complement your unique sense of style.

1600 SERIES SLIDING GLASS DOOR







DECORATIVE OPTIONS and WARRANTY

COLOR OPTIONS

We offer a wide variety of color options to complement the interior or exterior style of your home. Classic extruded vinyl colors are enhanced by expertly applied interior woodgrains and rich-hued exterior finishes. The high-performance coatings provide low-maintenance, durable color while combining the look of wood-crafted windows with the energy efficiency of vinyl.



GRID OPTIONS

From simulated divided lite grids, which convey a historical look, to grids-between-the-glass, which allow for easy cleaning, our variety of grid options has something for everyone. Grids are available in numerous colors, sizes and patterns to help achieve your desired aesthetic.

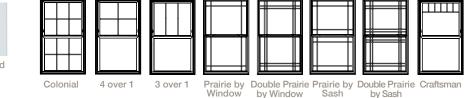
Simulated Divided Lite



White or Almond



Grids-Between-the-Glass Common Grid Patterns



BLINDS BETWEEN-THE-GLASS



This unique option offers a quality solution for window and sliding glass door treatments. The blinds are sealed between two panes of glass, resulting in a longer service life compared to standard blinds while also eliminating the need for dusting. Engineered for ease of use, the internal design makes raising and lowering the blinds simple and intuitive and eliminates the possibility of blinds obstructing the window or door operation.

LIFETIME LIMITED WARRANTY

Lifestyle windows are manufactured by MI Windows and Doors, one of the nation's largest suppliers of high-quality windows for remodeling, replacement, and new construction projects. For residential applications, MI provides a lifetime transferable warranty for the mainframe of windows in its replacement window series and a 20 year warranty for the insulated glass unit and components. MI also offers a glass breakage warranty for products in its replacement series of windows and doors. Please refer to the complete product warranty for full details.







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